Magnelis®
Think strategy
Magnelis®
Think strategy
Magnelis®
Think strategy

7 What is Magnelis®?
9 Outstanding corrosion performance
11 Corrosion protection mechanism
13 Edge protection with self-healing effect
15 Corrosion resistance, accelerated corrosion tests
17 Corrosion resistance, proven outdoors
19 Cost advantages over competing solutions
21 Technical specifications
23 Easy to process
25 Standards and certification
27 The environmentally responsible coating
29 Co-engineering Magnelis® solutions

Magnelis®, the best metallic coating through a large panel of markets

33 Magnelis® outperforms pre-coated welded tubes
35 The durable coating for solar structures
41 Optimal protection for agricultural applications
45 Construction – Durability guaranteed
49 Infrastructure – Durable safety barriers, lighting poles, acoustic walls…
51 Industry – Appliances and electrical equipment
53 Benefits of Magnelis® in a nutshell
Main advantages

- Excellent corrosion resistance: three times better than galvanised steel (based on outdoor tests)
- Self-healing effect ensures excellent edge protection
- Best and most cost-effective alternative to post-galvanised steels
- Wide feasibility range
- Excellent processing properties
- Environmentally friendly
What is Magnelis®?

Magnelis® is an exceptional metallic coating which provides a breakthrough in corrosion protection. Magnelis® is also the best choice for a wide variety of applications.

Thanks to its unique composition, Magnelis® provides an unprecedented level of surface and cut-edge protection, even in the most hostile environments.

Magnelis® is produced on a classic hot dip galvanising line, but the molten bath has a unique chemical composition including zinc, 3.5% aluminium, and 3% magnesium.

Magnelis® has a naturally dark grey aspect. It is available with an environmentally friendly E-passivation® or it can be oiled on request.
Magnelis® provides outstanding corrosion resistance, even in harsh environments.
Outstanding **corrosion performance**

Magnelis® resists corrosion for longer than standard galvanised products and it outperforms coatings containing less magnesium.

The specific composition of Magnelis® (3% Mg and 3.5% Al) is crucial as it leads to a stable and durable layer across the entire surface and edges of the steel. This provides more effective corrosion protection than coatings with a lower magnesium content.

Corrosion resistance in cyclic test for different Zn, Al, Mg compositions

10 µm of coating submitted for an alternated cycling of 8 hours fog cycle (5% NaCl) / dry cycle / humidity cycle  
*Source: ArcelorMittal R&D*
Magnelis® offers deformed surfaces extra protection
Corrosion protection mechanism

The specific composition of Magnelis® (3% Mg and 3.5% Al) is crucial as it leads to the formation of a very dense, stable, and durable layer of protection. The compact layer of Magnelis® acts as a barrier to corrosion, preventing the underlying steel from coming into contact with the ambient environment. The result is highly effective corrosion protection, even in the harshest environments.

**Best protection for deformed areas**

Magnelis® will even form a dense layer on highly deformed zones. This gives deformed steel shapes the same protection as flat surfaces. This is a key advantage of Magnelis® compared to other metallic coatings.

**Galvanised**
- zinc coating layer
- steel substrate

White rust composed primarily of zinc oxide

Occurrence of red rust

Zinc oxides on galvanised steel provide less corrosion inhibition due to their porous structure.

**Magnelis®**
- Magnelis® layer
- steel substrate

Protective surface film containing magnesium

Magnelis® forms a compact layer structure which blocks corrosion. Compact structure of Magnelis® Simonkolleite and Layered Double Hydroxyde (LDH) blocks corrosion mechanism.

No red rust observed after 1440 hours of salt spray testing on Magnelis® cup, where the galvanised cup is completely corroded.
The self-healing effect of Magnelis® ensures the protection of uncoated edges, scratches and perforations.

The perforated zone on a safety barrier is protected by the self-healing effect of Magnelis®.
When exposed to the environment, Magnelis® forms a very dense zinc-based protective film, unlike galvanised where the film is very porous.

This unique dense film is also formed on edges, welds, perforations and scratches. In case some red rust was present on these uncoated zones, the red rust will be gradually covered by the Magnelis® film.

It is almost impossible for the environment to penetrate this film. The result is that Magnelis® provides perfect protection of the whole structure, even on the uncoated edges, scratches and perforations.

* The speed of the self-healing may depend on the environment.

**Initial exposure period (up to several weeks*)**

The exposed cut end of the substrate is oxidised and forms red rust.

**Subjected to rain and condensation (beyond several weeks*)**

The zinc-based film containing magnesium on the coating layer migrates over the cut end.

**Long exposure period (after more than a year*)**

Disappearing of red rust and increasing of white rust.

* The speed of the self-healing may depend on the environment.
Magnelis® samples are tested in the laboratory. The superior corrosion resistance of Magnelis® has been demonstrated in accelerated laboratory testing and proven through outdoor tests.
Corrosion resistance, accelerated corrosion tests

Salt spray and cyclic corrosion test results highlighted the superior performance of Magnelis® compared to other metallic coatings. No red rust was observed on steel with a 20 µm coating of Magnelis® after 34 weeks of salt spray testing. Magnelis® offers a real advantage over post-galvanised steel.

These are results from a 3CT (VDA 621-415) cyclic corrosion test. Source: ArcelorMittal R&D
Magnelis® outperforms galvanised steel in all types of environments
More than thousand Magnelis® samples have been exposed to a variety of different environments around the world in outdoor tests. The samples included shapes such as flat sheets, tubes, and profiles, and a range of different dimensions. Every test has confirmed the optimal protection provided by Magnelis® against long-term corrosion.

Magnelis® shows three times better protection than galvanised steel in all types of environments, and even more in very aggressive environments.

Mean yearly consumed thickness* in different environments in microns/year (after 2 years)

Source: ArcelorMittal R&D

<table>
<thead>
<tr>
<th>Environment</th>
<th>Rural environment</th>
<th>Urban environment</th>
<th>Maritime environment</th>
<th>Tropical environment</th>
</tr>
</thead>
<tbody>
<tr>
<td>µm/year</td>
<td>galvanised</td>
<td>Magnelis®</td>
<td>Magnelis®</td>
<td>Magnelis®</td>
</tr>
<tr>
<td>Urban</td>
<td>1.5</td>
<td>1</td>
<td>0.5</td>
<td>17</td>
</tr>
<tr>
<td>Rural</td>
<td>1</td>
<td>0.5</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>Maritime</td>
<td>0.5</td>
<td>0.5</td>
<td>0.5</td>
<td></td>
</tr>
<tr>
<td>Tropical</td>
<td>1</td>
<td>1</td>
<td>0.5</td>
<td></td>
</tr>
</tbody>
</table>

* The measured weight loss is not dependent of the initial coating thickness of the samples.
Post-galvanised versus Magnelis®

Continuous and integrated process – in the case of Magnelis® – leading to cost reduction

Transport

Processing

Forming

Hot dip galvanising

Surface finishing inspection

Visual inspection

Transport

Transport

Transport

Transport

Transport
Cost advantages over competing solutions

Advantages over post-galvanised steels

- Freedom to optimise designs thanks to the ability of Magnelis® to protect deformed shapes
- Lower weight of Magnelis® coating (depending on environment) to obtain the same level of corrosion resistance
- Protects flat and deformed surfaces as well as cut edges
- Shortens the logistics chain thanks to simpler fabrication processes.

Cost effective compared to stainless steel and aluminium

- Magnelis® provides the high level corrosion resistance of stainless and aluminium at a significantly lower cost.

Reduces maintenance costs compared to post-painting:

- The use of Magnelis® can avoid the need for post-painting. This leads to cost savings and productivity improvement
- The extended durability of Magnelis® results in reduced maintenance.

Magnelis®
Think strategy
## Technical specifications

Magnelis® is applied to the steel on a continuous hot dip galvanising line. The steel strip is dipped into a molten bath of Magnelis® which includes zinc, 3.5% aluminium, and 3% magnesium.

By closely controlling the process conditions, ArcelorMittal is able to ensure the optimal properties of the final product.

Magnelis® can be applied to a very wide range of steel grades. These include steels for cold forming and deep drawing applications, as well as structural and high strength, low alloy steels.

Steel thickness can range from 0.45 to 6 mm, while the coating can be from 5 to 35 µm/per side (ZM430).

<table>
<thead>
<tr>
<th>Coating Designation</th>
<th>ZM70</th>
<th>ZM90</th>
<th>ZM120</th>
<th>ZM175</th>
<th>ZM200</th>
<th>ZM250</th>
<th>ZM310</th>
<th>ZM430</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coating Mass (total both sides)</td>
<td>g/m²</td>
<td>70</td>
<td>90</td>
<td>120</td>
<td>175</td>
<td>200</td>
<td>250</td>
<td>310</td>
</tr>
<tr>
<td></td>
<td>oz/ft²</td>
<td>0.23</td>
<td>0.30</td>
<td>0.40</td>
<td>0.60</td>
<td>0.65</td>
<td>0.80</td>
<td>1.00</td>
</tr>
<tr>
<td>Coating Thickness (µm/per side)</td>
<td>5</td>
<td>7</td>
<td>10</td>
<td>14</td>
<td>16</td>
<td>20</td>
<td>25</td>
<td>35</td>
</tr>
<tr>
<td>Aspect</td>
<td>MA and MB aspect</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Surface Treatment</td>
<td>C (E-Passivation® CrVI-free), O (oiled)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Thickness</td>
<td>0.45 to 6.00 mm (0.018 to 0.236 inches)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Width</td>
<td>Up to 1680 mm (66 inches)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Steel grades**
- DX51 to DX57 + ZM
- S220 GD to S550 GD + ZM
- HX260 LAD to HX460 LAD + ZM
- H240 + ZM
Cost advantages
Magnelis® offers significant cost advantages compared to post-galvanised steel, stainless steel, aluminium, and post-painted steels.

Friction test
Magnelis® offers improved friction behaviour.

Lubrication Oil Fuchs 4107S in excess
Source: ArcelorMittal R&D
Easy to process

Thanks to its highly resistant, adherent metallic layer, Magnelis® can be processed using a variety of methods. These include bending, drawing, and profiling. Magnelis® maintains a high level of corrosion protection, even in the deformed zones.

Outdoor exposure tests have confirmed the exceptional corrosion resistance of Magnelis® on deformed parts compared to galvanised steel. The Magnelis® barrier protects the entire surface including cut edges and perforations.

Formability

Magnelis® proves better results on workability of the product and protection of the processing tools.

Friction tests show that Magnelis® performs better than hot dip galvanised steel.

Steels coated with Magnelis® are easy to process and do not harm processing tools. Magnelis® also enables manufacturers to deform the steel without the need for a lubricant, something that is not possible with galvanised steels.

Weldability

Magnelis® offers improved weldability due to its thinner coating. The process to weld Magnelis® is the same as that used for zinc-coated parts. The same welding consumables, procedures, and guidelines can be used. Arc, spot, and high frequency induction (HFI) welding techniques are all compatible with Magnelis®.

In cases where welded areas need to be re-protected, Magnelis® demonstrates even better corrosion resistance than a post-galvanised coating.

Paintability

Magnelis® can be post-painted and offers superior corrosion resistance compared to other metallic coated steels.
Magnelis® is the only metallic coating product certified for use in a C5 environment.
Magnelis® has been included in the European standard for hot dip galvanised steel (EN 10346) since July 2015 and Magnelis® is expected to be included in the near future in the ASTM.

The excellent corrosion resistance of Magnelis® has seen it certified for use by external bodies including: CSTB (France), DIBt (Germany), SP (Sweden).

Magnelis® is the only metallic coating product certified for use in a C5 environment by the SP certification body in Sweden. It has also been included in the highest corrosion resistance class (KIII) by DIBt in Germany.

Magnelis® is suitable for food contact applications in accordance with European regulation EC 1935/2004.

Magnelis® complies with the European directives covering:

- Restriction of Hazardous Substances (RoHS)
- Registration, evaluation, authorisation and restriction of chemicals (REACH)
- Waste Electrical and Electronic Equipment (WEEE)
In production and during its service life, Magnelis® has a significant lower environmental impact compared to its competitors.
The environmentally responsible coating

The application of a Magnelis® coating ensures the preservation of natural resources as it uses significantly less zinc than pure zinc coatings. Magnelis® also reduces zinc runoff* to soils.

Magnelis® is 100% recyclable and does not contain any harmful elements. It is REACH compliant and an environmental product declaration (EPD) is available.

Zinc runoff rate*

Magnelis® considerably reduces zinc runoff into soil.

Production impact on CO₂ emissions

CO₂ emissions for the production of Magnelis® are much lower than for aluminium, a difference that is not compensated by aluminium during the use phase, even when aluminium parts are lighter than steel parts.

Sources: ArcelorMittal R&D, European Aluminium Association, World Steel Association, Eurofer

* the rate of dissolution of a material from its surface into the soil
Source: French Corrosion Institute
Our support can help you to optimise the use of Magnelis®
Co-engineering Magnelis® solutions

ArcelorMittal is offering an innovative co-engineering approach to its customers in order to optimise the use of Magnelis® and to achieve the best possible results and cost reduction.

Our co-engineering team includes researchers and technicians with a strong background in mechanical design.

ArcelorMittal’s assistance to customers can be applied at all stages of product development, from initial design through to serial production. We can help you to take every advantage of the benefits Magnelis® can offer:

• The most suitable steel grade and coating for your application
• Cost optimisation through thickness reduction and process improvements (using finite element simulations)
• Improving the quality and durability of your product
• Definition of minimal mechanical properties and thicknesses for successful production
• Deformation analysis of stamped parts to validate the theoretical analysis
• Technical support during production.
Magnelis®, the best metallic coating through a large panel of markets

33  Magnelis® outperforms pre-coated welded tubes
35  The durable coating for solar structures
41  Optimal protection for agricultural applications
45  Construction – Durability guaranteed
49  Infrastructure – Durable safety barriers, lighting poles, acoustic walls…
51  Industry – Appliances and electrical equipment
Magnelis® provides a higher level of protection on welded areas compared to other coatings.
Magnelis® outperforms pre-coated welded tubes

Magnelis® has very clear advantages when it comes to tubes. On a standard galvanised tube, the welded area is the weak point for corrosion. Magnelis® increases the protection and lifetime of the welded zone to unprecedented levels.

**Processing**

Magnelis® offers similar weldability to standard hot dip galvanised steel. The same welding consumables, procedures, and guidelines can be used for structural tubes and pipes. Arc welding, spot welding, and high frequency induction (HFI) welding are all compatible with Magnelis®.

**Self-healing effect**

Magnelis® self-heals on cut edges and thin welded zones. The zone is progressively covered with protective Magnelis® compounds which act as a barrier to corrosion. The result is outstanding corrosion resistance, even on welded zones.

The life of a welded tube can be extended significantly beyond that of a post-galvanised tube if the welded area is re-protected with Magnelis®.

**Magnelis® versus pre-galvanised**

| Magnelis® ZM120 welded, not re-protected | Galvanised Z275 welded, not re-protected |

**Magnelis® versus post-galvanised**

| Magnelis® ZM310 welded and re-protected | Post-galvanised welded |

cyclic test 3CT (VDA 621-415) after 33 weeks of tests
Magnelis® supports moves to generate clean and renewable energy by offering advanced corrosion protection for solar installations. Magnelis® is the preferred coating solution for both concentrating solar power (CSP) plants and ground-mounted structural solutions for photovoltaic (PV) solar farms. It offers increased durability, the best possible protection against corrosion and abrasion.

Magnelis® extends the life of solar structures so operators can maximise the return on their investment. Its key advantages in these applications are:

- Guaranteed durability up to 25 years
- Improved resistance against abrasion
- Effective against corrosion even placed in soil
- Large feasibility range both in thickness and steel grade
- Cost effective
- Rapid installation
- Reduces environmental impact.

A 25-year guarantee* is available for Magnelis® ZM310 used in the support structures of solar applications. It is the first metallic coating to be guaranteed in marine conditions (C5-M, ISO 12944-2).

* Guarantee for Magnelis® ZM310 is subject to project-specific conditions. Contact us for more information.

The minimum recommended coating for the upper parts of solar structures is Magnelis® ZM310 at 25 µm per side. For areas in soil or subject to higher abrasion, we recommend Magnelis® ZM430 at 35 µm per side.

Magnelis® can be supplied in a wide range of steel grades and thicknesses up to 6 mm. This flexibility allows operators to optimise the design and total cost of their solar structures.
Magnelis® is the preferred material for the structural components of solar fields
Optimum abrasion resistance for steel solar structures in deserts

Magnelis® has much higher hardness compared to standard zinc coatings. This has a direct and positive impact on the abrasive wear resistance of the coating.

The hardness of Magnelis® is much higher than that of hot dip galvanised coatings, increasing its resistance to abrasion.

<table>
<thead>
<tr>
<th></th>
<th>Hardness Vickers (HV)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Galvanised</td>
<td>64</td>
</tr>
<tr>
<td>Magnelis®</td>
<td>141</td>
</tr>
</tbody>
</table>

The excellent abrasion resistance of Magnelis® has been proven through outdoor exposure tests in desert environments.

Magnelis® performs much better than galvanised steels in sandy environments.

Mean coating consumption/year (µm/year)
(four/two years outdoor exposure in Dubai)
Source: French Corrosion Institute
The very dense film of Magnelis® assures the best possible corrosion protection in soil.
Magnelis®, superior behaviour in soils

When it comes into contact with soils, Magnelis® also produces its protective film to cover the steel surface. This very dense film reduces the contact between the steel and the soil, dramatically slowing the progression of corrosion.

Magnelis® ZM430 is the preferred corrosion protection for steel structures which are placed in soil.

Comparison of corrosion rates for galvanised, post-galvanised, and Magnelis® coated steels during one year in soil.

(ISO soil with 0.05% NaCl)
Source: ArcelorMittal R&D
Magnelis® is used in a variety of agricultural applications due to its excellent corrosion resistance in highly alkaline atmospheres (pH between 10 and 13) and those rich in ammonia.

**Vineyards**

Magnelis® ensures ultimate corrosion protection for vineyard poles. Poles coated with Magnelis® have a life span in line with that of the vines they support.

Poles account for more than 60% of the cost of vineyard fences. Magnelis® poles are at least 20% more cost-effective than wood and galvanised poles and can perform over the total lifetime of the vines.

Outdoor tests have proven that Magnelis® has superior corrosion resistance in soils compared to zinc-heavy coatings. Magnelis® is more stable than conventional coatings when it is placed in contact with soil.

Magnelis® is eco-friendly and reduces zinc runoff to soil considerably compared to post-galvanised products.

**Greenhouses**

Greenhouse structures must sustain extremely warm and humid atmospheres. Magnelis® offers excellent corrosion resistance in this application due to its very dense protective layer.

In addition to its excellent formability, Magnelis® also provides a high level of corrosion resistance on deformed parts.
Optimal protection for agricultural applications

Animal housing
Farm buildings housing cattle, pigs, and poultry face severe challenges from atmospheric corrosion. Magnelis® coated profiles and tubes are the ideal answer to guarantee the durability of these structures. Multiple tests (including accelerated tests and long exposure on real farms) have demonstrated the outstanding corrosion performance of Magnelis® in animal housing. Magnelis® reduces the risk of corrosion and disease as bacteria have no corrosive areas in which to hide. Thanks to its high surface hardness Magnelis® is also better at resisting animal scratches. Magnelis® also eliminates the need for post-painting, and can replace stainless steel or aluminium. Magnelis® is available in all dimensions required for animal housing, and offers a very cost-effective solution.

Silos
Magnelis® offers excellent outdoor corrosion protection for silos, wherever they are located. The hard surface of Magnelis® also reduces the abrasive effect of grain on the coating. Magnelis® is suitable for food contact applications such as the interiors of fermentation silos and meets the requirements of European regulation EC 1935/2004. Magnelis® is available in thicknesses ranging from 0.45 to 6 mm, and in various steel grades, coating weights, and levels of protection.
Magnelis® guarantees a cost effective and long life solution.
The remarkable corrosion resistance of Magnelis® allows it to be used for a wide range of structural applications. These include the sub-structures of ventilated facades, composite floors, purlins for roofs, side rails for walls, rainwater systems, and light steel framing. But it can also be used for roof and wall profiles in some corrosive environments such as coastal areas, agricultural structures, and water transport systems.

**Longer lifetime**
Magnelis® increases the lifetime of structures by a factor of three compared to hot dip galvanised solutions. In more severe environments, the benefits of Magnelis® can be even greater.

**Self-healing effect**
When cut, perforated, or scratched, Magnelis® slows down corrosion by forming a very dense zinc-based protective film. This ensures perfect protection of the whole structure.

**Excellent workability**
Profiling processes are facilitated by the excellent forming behaviour of Magnelis® as it has a lower friction coefficient than galvanised steel. The Magnelis® coating also adheres firmly to the steel to prevent powdering during processing.

**Reduced coating thickness**
The superior corrosion protection of Magnelis® offers our customers two possibilities. They can increase the level of corrosion protection with the same metallic coating thickness; or they can achieve the same protection while significantly reducing coating thickness.

**Low total cost of ownership**
Magnelis® offers significant cost reductions as it reduces the need for ongoing maintenance and avoids the need for additional painting. This makes Magnelis® the most cost-effective solution compared to galvanised and post-galvanised corrosion protection.

**Contact with concrete**
As concrete hardens, a very alkaline environment is created. This can be extremely aggressive against coated steel. Magnelis® resists corrosion in these applications much better, and is the preferred metallic coating for applications which come into contact with concrete.

**Wide feasibility range**
Magnelis® is available in a wide range of high strength steels, allowing design optimisation.
Construction

Diverse range of applications

Building structures
Magnelis® is the perfect corrosion protection solution for roof structures and purlins, wall side rails, facade sub-structures, and light steel-framed structures. It can be utilised in outdoor, exposed, semi-exposed, or unexposed environments to ensure a longer lifetime than hot dip galvanised steel and other traditional coatings. The performance of Magnelis® has been proven in outdoor tests.

Rainwater and roofing systems
Magnelis® can be utilised for roofs and corrugated profiles in aggressive environments such as marine or agricultural areas. It is the first metallic coating steel to be classified for use in a C5 environment and comes with a guarantee up to 20-years. In non-marine environments, the guarantee can be up to 25-years. When used in rainwater systems, a 10-year guarantee is available.

Flooring
Composite floor systems made with steel and concrete are flexible and adaptable to any kind of structure or renovation. They allow large spans and reduce floor thickness while maximising interior space.

Metallic coated steel with Magnelis® is the ideal solution for durable, long lasting composite floors. It offers excellent corrosion performance when in contact with concrete or in high alkaline atmospheres.

Magnelis® is the only metallic coating with a 20-year guarantee for roofing and in marine environments (C5-M more than 300 m from the sea). A guarantee of up to 25 years can be provided for inland roofing applications.
Magnelis® is widely used to protect safety barriers, lighting poles, road signs, acoustic walls, bridge parapets, and many other infrastructure applications.

**Outstanding corrosion protection**

The excellent corrosion behaviour of Magnelis® has been extensively proven in outdoor tests. Magnelis® outperforms galvanised steel by a factor of three, and higher in more severe environments.

**Self-healing effect**

Magnelis® offers protection for cut edges and perforations thanks to its inbuilt self-healing properties.

**Reduced corrosion in soil**

Outdoor tests have proven that Magnelis® has superior corrosion resistance in soils compared to zinc-heavy coatings. Magnelis® is more stable than conventional coatings when it is buried in the soil and results in less zinc runoff. Magnelis® ZM430 offers the best possible corrosion protection in soil.

**Wide feasibility range**

Magnelis® can be provided in a range of thicknesses and grades suitable for road safety and other infrastructure applications.

**Cost competitive compared to post-galvanisation**

Using Magnelis® for infrastructure applications offers clear cost advantages. Total cost of ownership is optimised as production, logistic, installation, and maintenance costs are reduced significantly.

ArcelorMittal offers a guarantee of up to 20-years on Magnelis® in road safety applications.

Magnelis® is now included in the EN 10346 standard for continuously hot dip coated steel flat products, and the EN 1317 standard for road safety systems. Magnelis® solutions have also been certified by bodies which oversee the Construction Product Regulation. Certifications have been granted in Austria, Belgium, the Czech Republic, Norway, and Spain. Certification is ongoing in other countries.
Manufacturers of appliances and electrical equipment are requesting significantly improved corrosion protection, while maintaining processing and cost effectiveness. Magnelis® is the answer to these demands. Magnelis® is already widely used for the casings, structures, and hinges of appliance units, cable trays, and cooling towers.

**Outstanding corrosion protection**

The excellent corrosion behaviour of Magnelis® has been proven through extensive outdoor tests. Magnelis® outperforms galvanised steel by a factor three.

**Self-healing effect**

Magnelis® also protects edges and perforations thanks to its inbuilt self-healing properties.

**Significantly improved protection against white rust**

Conventionally galvanised steel shows substantial signs of white rust after a salt spray test. Magnelis® offers a huge improvement in white rust resistance. Salt spray tests have shown it lasts much longer.

**Reduced coating thickness**

The superior corrosion protection of Magnelis® offers our customers two possibilities. They can increase corrosion protection by applying the same coating thickness, or target the same level of protection with a significantly thinner metallic coating layer.

**Scratch resistance**

Thanks to its very high hardness, Magnelis® offers excellent wear and abrasion resistance.

**Improved productivity and paintability**

The lower friction coefficient and improved adhesion of Magnelis® increases its processing properties. The easiness to post paint Magnelis® can bring a further improvement of corrosion resistance versus galvanised steel.

*Magnelis® ensures corrosion resistance while maintaining the electrical conductivity of cable trays.*
## Benefits of Magnelis® in a nutshell

<table>
<thead>
<tr>
<th>Features</th>
<th>Magnelis® versus hot dip galvanised (Zn)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Anti-corrosion properties</strong></td>
<td></td>
</tr>
<tr>
<td>Outdoor corrosion</td>
<td>+++</td>
</tr>
<tr>
<td>Agricultural buildings (animal housing, barns, greenhouses, silos…)</td>
<td>+++</td>
</tr>
<tr>
<td>Marine environments (construction, swimming pools…)</td>
<td>+++</td>
</tr>
<tr>
<td>Industrial environments (acid- or alkaline-rich environments)</td>
<td>+</td>
</tr>
<tr>
<td>High humidity</td>
<td>+++</td>
</tr>
<tr>
<td>Contact with concrete</td>
<td>+++</td>
</tr>
<tr>
<td>Abrasion</td>
<td>+++</td>
</tr>
<tr>
<td>Soil corrosion</td>
<td>+++</td>
</tr>
<tr>
<td>Edge protection thanks to self-healing effect</td>
<td>+++</td>
</tr>
<tr>
<td>Perforations or scratches on exposed applications</td>
<td>+++</td>
</tr>
<tr>
<td>Corrosion of formed parts (bent or stamped)</td>
<td>+++</td>
</tr>
<tr>
<td>Temporary protection (transport, storage)</td>
<td>+++</td>
</tr>
<tr>
<td><strong>Processing properties</strong></td>
<td></td>
</tr>
<tr>
<td>Bending and profiling</td>
<td>+</td>
</tr>
<tr>
<td>Forming and shaping</td>
<td>+</td>
</tr>
<tr>
<td>Welding (equivalent coating thickness)</td>
<td>=</td>
</tr>
<tr>
<td>Painting</td>
<td>++</td>
</tr>
</tbody>
</table>
Magnelis®
Think strategy